

HA 9103

ZrO₂ – 22% MgO

Product Code: 439103
Technical Data Sheet

Revision: # 000
Dated: 04/14/09

1. PHYSICAL PROPERTIES

HA 9103 is a Fused and Crushed Magnesium Stabilized Zirconia powder for thermal barrier coatings

Molecular Formula	ZrO₂ – 22% MgO
CAS #	12032-31-4
Melting Point [°C]	2,150
Apparent Density [g/cm³] ASTM B212-89	>2.0
Hall Flow [sec./50g] ASTM B213-90	>30

2. CHEMICAL PROPERTIES

2.1. Typical Chemical Analysis

<u>Element</u>	<u>Weight Percent</u>
ZrO ₂	Balance
MgO	19.5 – 24.0
Al ₂ O ₃	< 1.00
Fe ₂ O ₃	< 0.50
SiO ₂	< 0.50
TiO ₂	< 0.50
CaO	< 1.50
HfO ₂	< 2.50

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3. POWDER MORPHOLOGY AND PARTICLE SIZE DISTRIBUTION

3.1. Powder Morphology

- 3.1.1. Powder has irregular, angular shape as produced by the crushing processes.
- 3.1.2. Typical Powder Morphology using SEM (Not Shown)

3.2. Particle Size Distribution

- 3.2.1. Table 1 shows typical powder size range measured with Tyler according to ASTM B214 is -200 mesh

Table 1: Typical Sieve Particle Size Distribution

Sieve (Mesh)	Min.	Max.
+200	-	1.0
-200/+270	-	7.0
-270/+325	15	45
-325	55	-

- 3.2.2. Table 2 shows the required and typical particle size distribution measured with Microtrac according to ASTM B822.

Table 2: Typical MicroTrac Particle Size Distribution

Size (um)	Min.	Max.
-125	100	-
-88	90	-
-62	72	-
-44	40	100
-31	17	64
-22	-	37
-16	-	22
-11	-	9